

18042016 / PLC_1 [CPU 1214C DC/DC/DC] / Program blocks

Main [OB1]

Main Properties

General

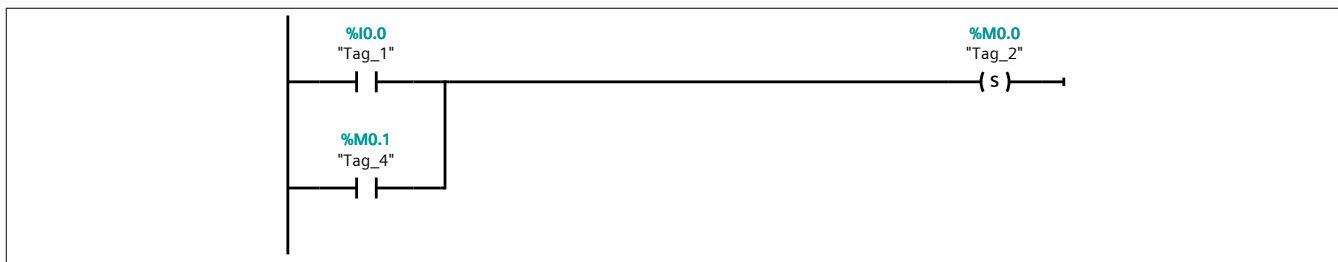
Name	Main	Number	1	Type	OB.ProgramCycle
Language	LAD				

Information

Title	"Main Program Sweep (Cycle)"	Author		Comment	
Family		Version	0.1	User-defined ID	

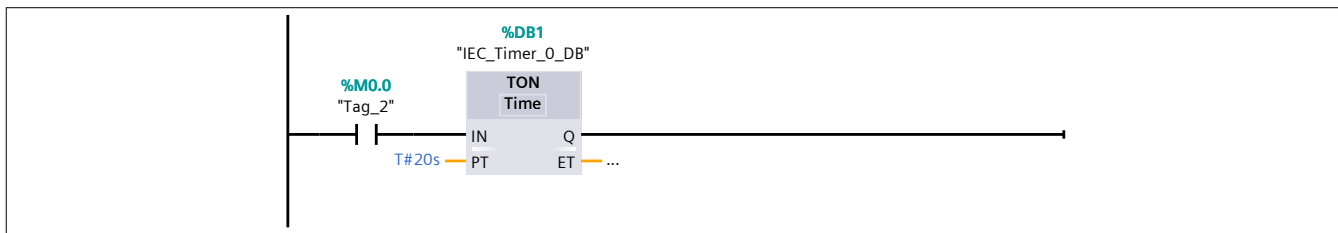
Name	Data type	Offset	Comment
Temp			

Network 1:



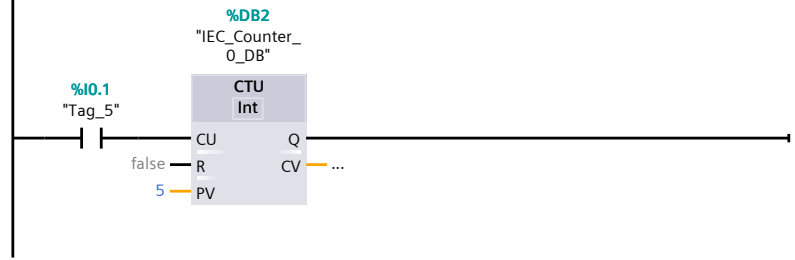
Symbol	Address	Type	Comment
"Tag_1"	%I0.0	Bool	
"Tag_2"	%M0.0	Bool	
"Tag_4"	%M0.1	Bool	

Network 2:



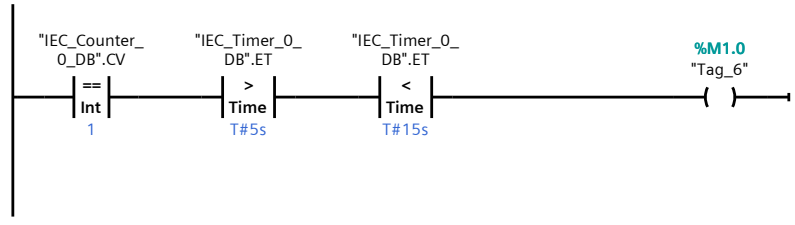
Symbol	Address	Type	Comment
"Tag_2"	%M0.0	Bool	
"IEC_Timer_0_DB"	%DB1	IEC_Timer	
T#20s	T#20s	Time	

Network 3:



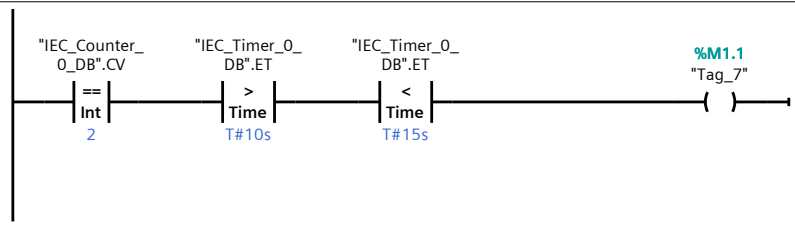
Symbol	Address	Type	Comment
"Tag_5"	%I0.1	Bool	
"IEC_Counter_0_DB"	%DB2	IEC_Counter	
5	5	Int	

Network 4:



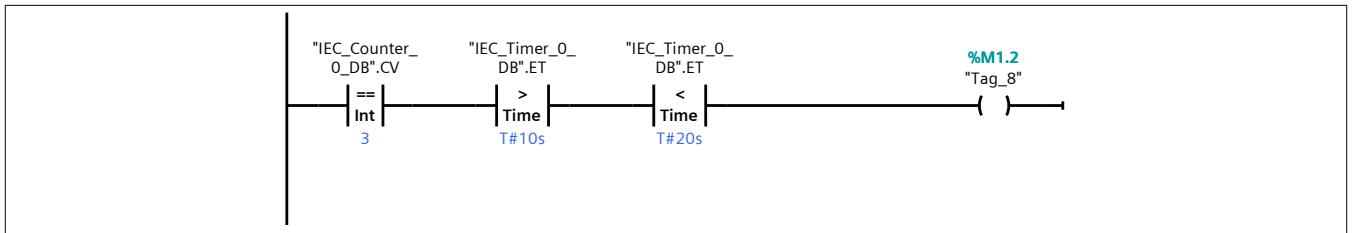
Symbol	Address	Type	Comment
T#15s	T#15s	Time	
"IEC_Timer_0_DB".ET		Time	
T#5s	T#5s	Time	
"IEC_Timer_0_DB"	%DB1	IEC_Timer	
"IEC_Counter_0_DB".CV		Int	
"IEC_Counter_0_DB"	%DB2	IEC_Counter	
1	1	Int	
"Tag_6"	%M1.0	Bool	

Network 5:



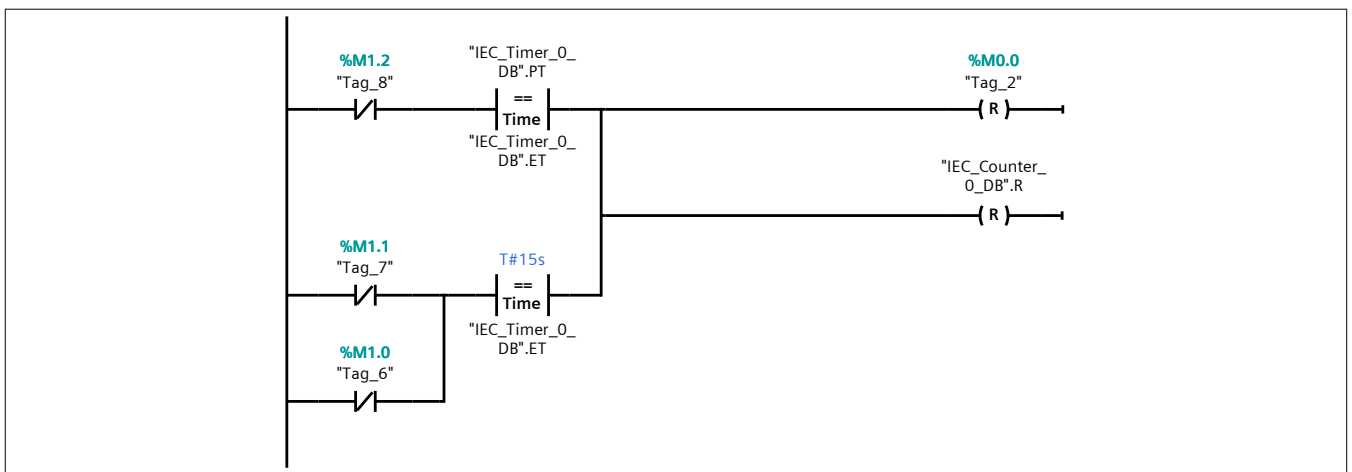
Symbol	Address	Type	Comment
T#15s	T#15s	Time	
"IEC_Timer_0_DB".ET		Time	
"IEC_Timer_0_DB"	%DB1	IEC_Timer	
"IEC_Counter_0_DB".CV		Int	
"IEC_Counter_0_DB"	%DB2	IEC_Counter	
2	2	Int	
T#10s	T#10s	Time	
"Tag_7"	%M1.1	Bool	

Network 6:



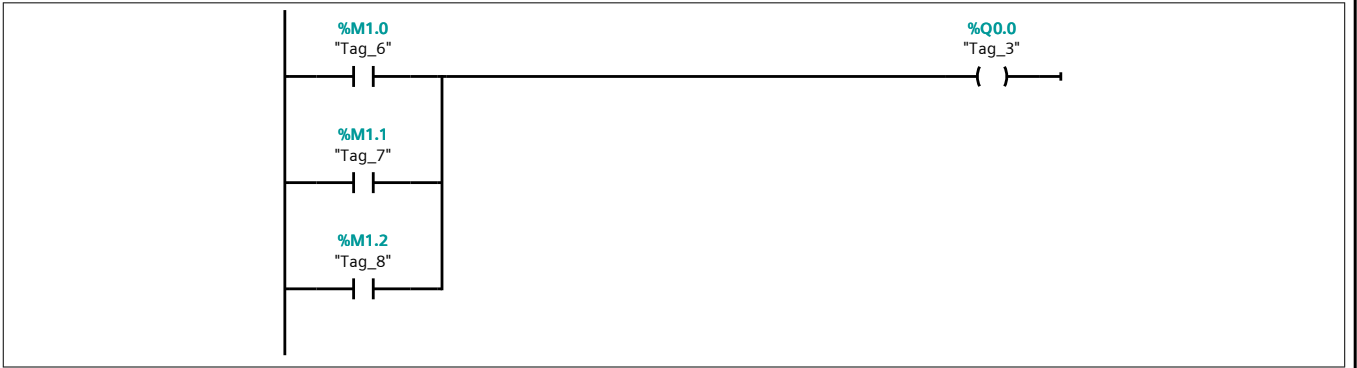
Symbol	Address	Type	Comment
"IEC_Timer_0_DB".ET		Time	
"IEC_Timer_0_DB"	%DB1	IEC_Timer	
"Tag_8"	%M1.2	Bool	
T#20s	T#20s	Time	
"IEC_Counter_0_DB".CV		Int	
"IEC_Counter_0_DB"	%DB2	IEC_Counter	
T#10s	T#10s	Time	
3	3	Int	

Network 7:



Symbol	Address	Type	Comment
"Tag_2"	%M0.0	Bool	
T#15s	T#15s	Time	
"IEC_Timer_0_DB".ET		Time	
"IEC_Timer_0_DB"	%DB1	IEC_Timer	
"Tag_8"	%M1.2	Bool	
"IEC_Timer_0_DB".PT		Time	
"IEC_Counter_0_DB"	%DB2	IEC_Counter	
"Tag_6"	%M1.0	Bool	
"Tag_7"	%M1.1	Bool	
"IEC_Counter_0_DB".R		Bool	

Network 8:



Symbol	Address	Type	Comment
"Tag_8"	%M1.2	Bool	
"Tag_6"	%M1.0	Bool	
"Tag_7"	%M1.1	Bool	
"Tag_3"	%Q0.0	Bool	